

Minicrop

**Ironworker - one cylinder punching machine
with 4 work stations:**

- Punching
- Notching
- Shear for flat bars shear L profiles
- Cutting of \varnothing and ∇ bars

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Shear for flat bars	300x10 mm 200x13 mm
Punching	\varnothing 27x13 mm
Shears for section iron L at 90°	80x80x8 mm 60x50x7 mm
Rectangular notching	



Punching station



Monoblock body and sandwich structure



Blade-holder Adjustment



Punching $\varnothing 27 \times 13$ mm
Quick change punch



Adjustable Stripper



Accurate positioning table with removable front for L-punching, leg down

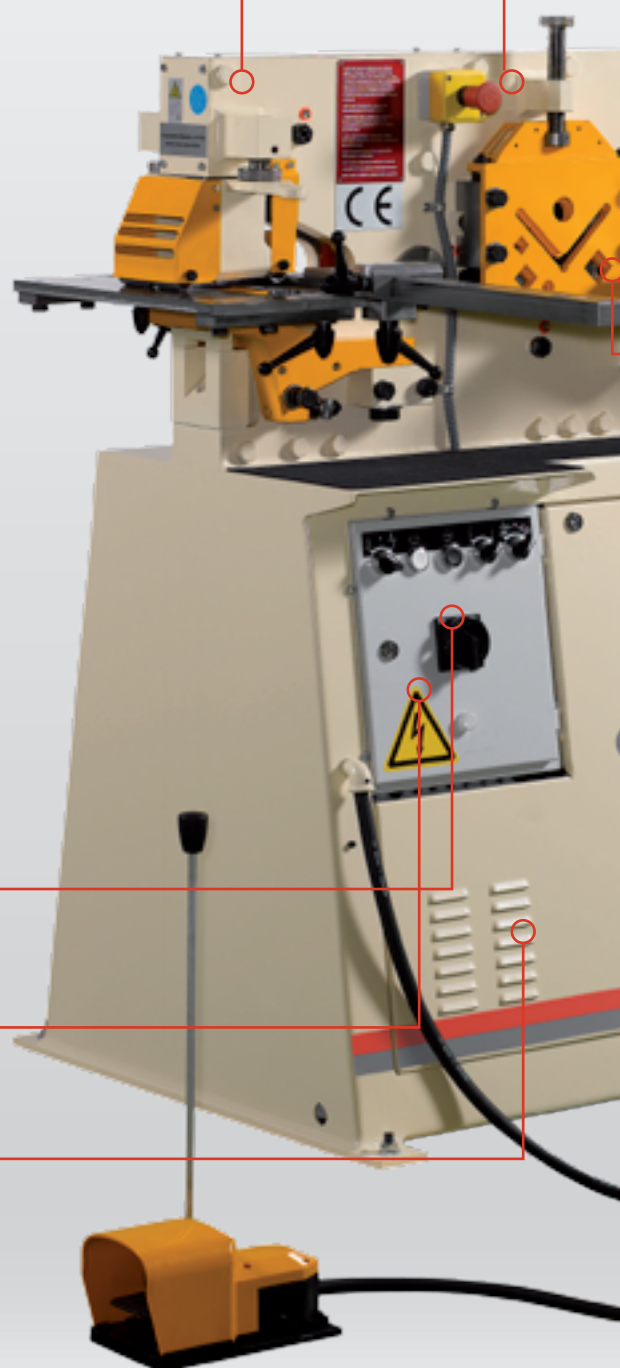


Goose neck die-holder for punching of L and I sections in legs and web

Manual selector switch / electrical limit switch

"Inching" selector switch

Easily removable door to access hydraulic unit



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Angle cutting station

Angle shearing without loss of material.
Wide range of openings for \emptyset and \square

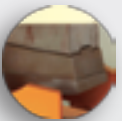


L cut up to 80x80x8 mm without any waste of material or bars
Material clamping guide



Notching station

Rectangular notching with table.
This station can also be used for tube notching, triangular notching, etc.



End switches for travel setting



Flat bars cutting station

Shearing of flat plate up to 300x10 mm
Shearing of an L-leg at 45°



Material clamping guide



Guided table for flatshearing



Adjustable play between flatbar blades



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- World leader in punching and shearing solutions
 - Worldwide distribution network
 - Proven quality, design and craftsmanship
 - Continuous innovation
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