

Bendicrop

Metal fabricators and construction companies often have to perform simple bending operations. **GEKA** has developed the **BENDICROP** model which, in addition to the cutting, punching and notching stations L, Ø, ▢, holds a permanently fitted bending station with a capacity of up to 4" x 3/8". Furthermore, it is fitted with a system to reduce deformation when shearing flat bars.

The **BENDICROP** model is provided with an automatic length stop and is delivered with two V-shaped bending dies of 1 1/2" and 2 1/2".

BENDICROP 50	
SHEAR FOR FLAT BARS	
Shearing capacity	14" x 3/8" [2°] / 14"x 1/2 mm [5°]
Length of blades	14"
Cut of an L -leg at 45°	2 1/2"
Working height	31 7/8"
SHEAR FOR SECTION IRON	
L at 90 °	3" X 3" X 5/16"
L at 45°	-
Round bar Ø	1 3/8"
Square bar ▢	1 1/4"
NOTCHING	
Plate thickness	3/8"
Angle of	4"
Depth	3 1/2"
Width	1 9/16"
PUNCHING	
Punching power	55 Ton
Maximum capacity	Ø1 1/4" x 1/2" / Ø1-1/16 x 1/2"
Throat	7"
Working height	38 3/8"
BENDING ATTACHMENT	
Maximum capacity	4" x 3/8"



Angle cutting station



L cut up to 3" x 3" x 5/16"
without any waste of material or burrs
Material clamping guide



Angle shearing without loss of
material. Wide range of openings
for $\emptyset$ and $\square$

Bending station



Permanent bending station is
compliant with EU standards

Punching station



Monoblock body and sandwich
structure



Blade-holder adjustment



Punching $\emptyset$ 1-3/32" x 1/2"
Quick change punch



Adjustable stripper



Accurate positioning table with removable
front for L punching, leg down



Gooseneck die-holder for punching of L
and $\square$ sections in legs and web



Bendicrop

Flat bars cutting station

Shearing of flat bars up to 14" x 1/2".
Shearing of an L -leg at 45°



Material clamping guide



Guided table for flatshearing



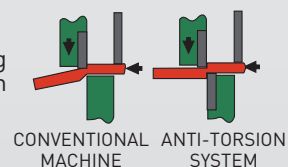
Adjustable gap between flat blades



Automatic length stop included

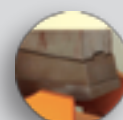


Anti-torsion system for flat bar shearing
without deformation



Notching station

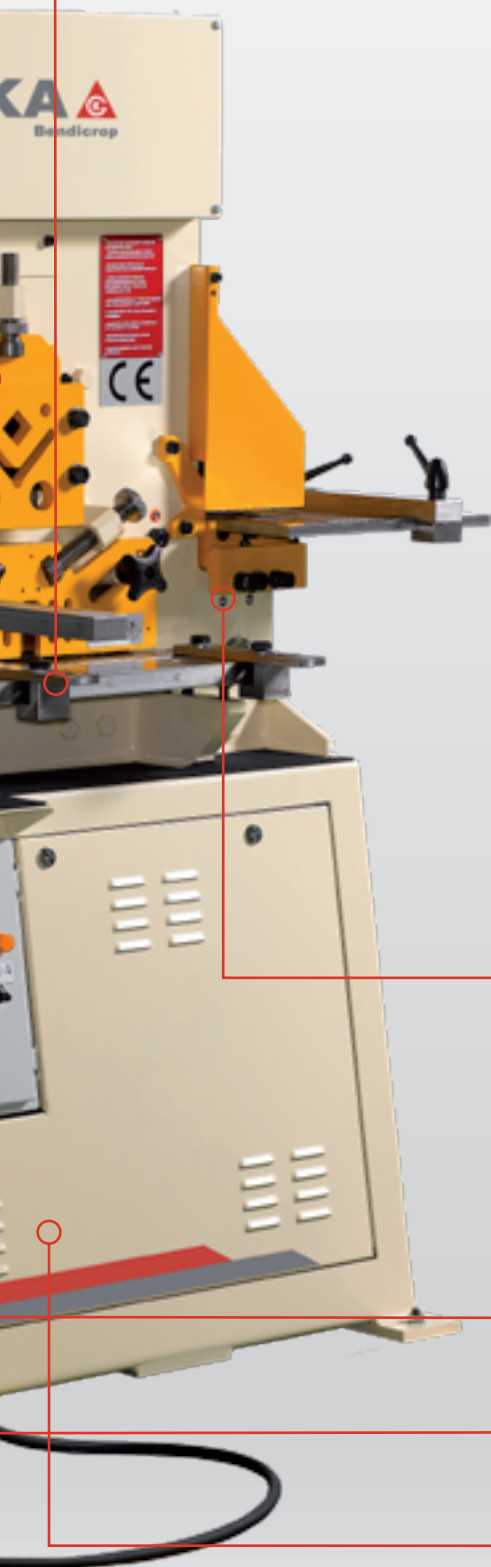
Rectangular notching with table.
This station can also be used for tube
notching, triangular notching, etc.



Manual selector switch / electrical limit switch

"Inching" selector switch.

Easily removable door to access
hydraulic unit



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- World leader in punching and shearing solutions
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